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## How to Modify A MOV Position

1. Move the cursor to the MOV instructions to be modified.
  - Display the job content window and move the cursor to the MOV instructions to be changed.
2. Turn on the servo power and move the manipulator to the desired position.
  - Press [Axis Key]
3. Press [Modify]
  - The Modify Key lamp will blink.
4. Press [Enter]
  - The position data is now recorded at the manipulators current position.

